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**Synthesis and Characterization of Triply Doped Nano-Composite Alumina-Phospho-Silicates
 $\text{SiO}_2\text{-P}_2\text{O}_5\text{-Al}_2\text{O}_3$ with Er^{3+} , Sm^{3+} and Yb^{3+} Ions Prepared by Sol Gel Technique
in Two Different forms Thin Film and Monolith**

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