

Evaluation of the Safety of Mine Road Based on Fuzzy Analytic Hierarchy Process

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How to cite this paper: Qin, C.H. and Zhang, Y.X. (2017) Evaluation the Safety of Mine Road Based on Fuzzy Analytic Hierarchy Process. *Journal of Transportation Technologies*, 7, 70-82.

<http://dx.doi.org/10.4236/jtts.2017.71005>

Received: November 21, 2016

Accepted: January 8, 2017

Published: January 11, 2017

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Abstract

Generally, mine roads are located in the mountain areas, as its complex topography, mostly along the river near the cliffs, steep bend anxious, the mine road design has to adopt lower technical standards relatively and usually is lack of traffic safety facilities. Especially, there are mainly medium-sized vehicles on mine road, under the heavy traffic vehicles affect repeatedly, high frequency of traffic accidents more easily happen in mine road area and cause serious effects on life or property. Combining with the particularity of mine road safety environment, this paper studies the basic theory of safety evaluation, analyses the factors of traffic safety design and special mine terrain conditions, and then establishes mine road safety index system and evaluation model based on the principles such as systematicness, independent indexes, qualitative and quantitative analysis, feasibility, scientificity and reliability. At last, the paper successfully evaluates the safety of road in Huang Mailing phosphate rock area with fuzzy AHP method based on engineering project.

Keywords

Mine Road, Safety Evaluation, Index System, Fuzzy Analytic Hierarchy Process, Evaluation Model

1. Introduction

Usually mine road is located in mountain areas with low technical design standards winding along complex topography, mostly near river or cliffs, or steep bend anxious. And generally as it is used as a temporary road which paved with gravel and lack of traffic safety facilities, it causes heavy dust, large damage, poor conditions and large maintenance [1]. At the same time, as the heavy vehicles action on mine road repeatedly, it often results high frequency traffic accident,

this directly influences the economic benefit of mine area, even causes losses to the national economy and people's life and property, brings serious adverse effects [2].

In order to ensure highway traffic safety, traffic scholars do a lot of researches on the causes of traffic accidents and the factors, factors cause accidents as highway alignment design, traffic safety facilities, drivers, etc. The main cause of the accident is due to the driver's fault (up to 87%), which is considered to be the key of the road alignment conditions, traffic conditions and other factors in the accident. In fact, this is not reasonable, it will make the road workers take full responsibility attributed to others, and when design road, in order to reduce the cost and benefit, the consequences of doing so cannot guarantee the safety of road traffic ([3] [4]). Considering the complex terrain and traffic of mine road, the paper deeply analyses road traffic accidents reasons and evaluates the safety factors, puts forward improvement measures. This result is also significant for the mine road construction ([5] [6]).

2. Basic Principles of Safety Evaluation

2.1. Overview of Safety Evaluation

Safety evaluation is to use system engineering theory to identify and analyze the existence of risk factors, including the identification of risk factors and the degree of hazard assessment. The safety evaluation contents are shown in **Figure 1**.

In engineering practice, the two factors of risk degree and risk factor are closely related. According to the safety accidents distribution of mine road and cause analysis, the paper mainly studies from the following two aspects:

1) Hazard identify

Source of hazard: to confirm that there are no new hazard sources, and the change of danger.

Quantify risk: probability of risk.

2) Hazard degree assessment

Identify indexes and establish the value of danger.

Hazard control.

2.2. Safety Evaluation Flow Diagram

Safety evaluation flow diagram includes preliminary preparation, hazard identification and analysis, qualitative and quantitative analysis, safety measures and safety summary, the analysis flow diagram is shown in **Figure 2**.

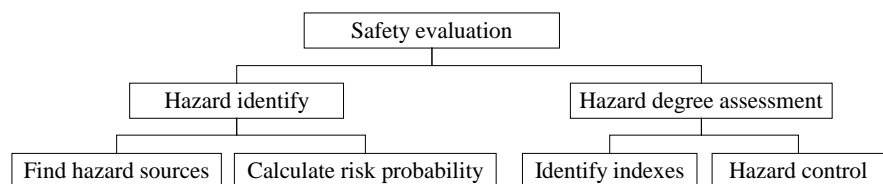


Figure 1. safety evaluation contents.

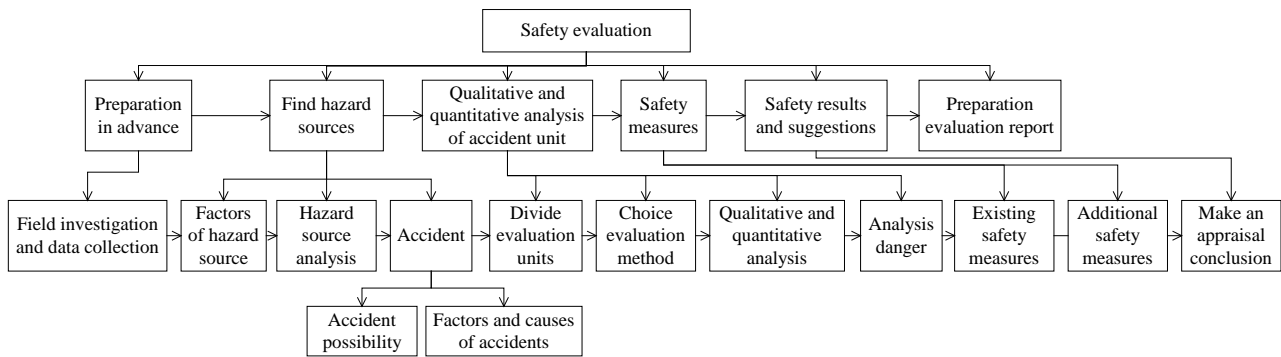


Figure 2. Evaluation flow diagram.

3. Fuzzy Comprehensive Evaluation Based on Analytic Hierarchy Process

3.1. Safety Evaluation Model of Mine Road

Fuzzy comprehensive evaluation is based on the evaluation criteria and the measured values. It is a method to evaluate the influence of many factors of the things or phenomena after the fuzzy transformation. There are n factors related to the evaluation things, it can be recorded as $U = \{u_1, u_2, \dots, u_n\}$ which is called factor set or index set. According to the fuzzy analytic hierarchy process (F-AHP) evaluation theory ([5] [6] [7]), the paper establishes the mine road traffic safety evaluation system. Then combining with the weight system, the paper evaluates the mine road safety with multistage fuzzy comprehensive evaluation method. The safety evaluation of the model is shown in **Figure 3**.

3.2. Safety Evaluation Index System

Compared with other highways, mine road has its unique characteristics. In order to meet the general highway design, it must meet its special requirements. The basic principles for the safety evaluation system of the mine road are mainly in the following five aspects ([8] [9] [10]):

1) Systematic principle

Mine road is a complicated system closely relates to many factors as highway safety and highway alignment, pavement quality, line of sight, sign and marking, topography, traffic and etc. Therefore, it is needed to consider the overall analysis of the system of the highway safety status of the mine by the evaluation index system of the evaluation index system.

2) Independent indexes

Indexes are an important factor that can truly reflect the safety degree. When selecting the indexes, it must be ensured that they are independence in the same level, do not allow evaluating the same or similar content with multiple indexes.

3) The combination of qualitative and quantitative

It will be more favorable to make a comprehensive analysis for highway traffic safety combining with the qualitative and quantitative methods.

4) The principle of feasibility

In order to ensure the evaluation system can be implemented, the indexes are

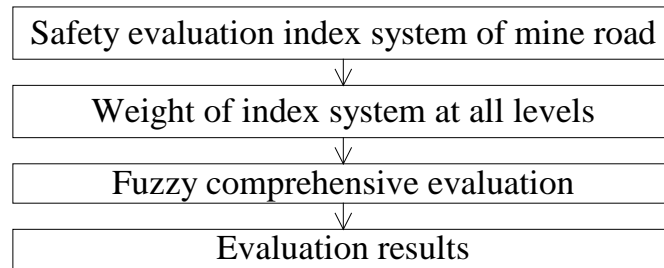


Figure 3. Traffic safety evaluation model of mine road.

chosen following the practical principles. According to the relevant files and field data collection, it is preliminary evaluated the feasibility of this safety index system to ensure the evaluation successfully.

5) The principles of science and reliability

In order to improve the management level of highway safety operation and ensure the realization of the overall goal of highway construction, it is necessary to evaluate the safety of highway alignment design and safety facilities. It is an important part of achieving this goal to ensure the scientific and reliability of indexes.

This paper establishes traffic safety evaluation system of mine road according to the above five principles and meets both the primary and secondary factors and all possible factors. The index system is as follows.

1) First-level indexes

They are the highest level factors for safety evaluation, including the external environmental indexes U_1 , safety facilities management indexes U_2 , technical safety indexes U_3 , and each of them has its own sub-indexes.

2) Second-level indexes

Second-level indexes are established on the further classification of primary indexes. They include topography U_{11} , climate U_{12} and traffic volume U_{13} , pedestrian and other interference factors U_{14} ; lighting U_{21} , guardrail U_{22} , marker U_{23} , marking U_{24} and other aspects of security management U_{25} ; sight distance U_{31} , subgrade and pavement performance U_{32} and road alignment U_{33} . The evaluation system framework is shown in **Figure 4**.

3.3. The Steps of Fuzzy Analytic Hierarchy Process

The main factors of mine road accidents include vehicle performance, driver, traffic condition, management and maintenance and environment based on the investigation of the existing highway safety. Of which the driver is the most important factor for traffic accidents. In this paper, the design of safety is mainly from the road alignment, protective facilities, operating environment and other aspects to optimize ([11] [12]). Therefore, in the safety design and evaluation of some mine road, the main steps are shown as follows.

1) Establish appropriate hierarchical structure

Hierarchical structure is shown as **Figure 5**.

2) Establish the corresponding comparison matrix at each level. Assume the

first level of element C_k (C_k is any element of the rule layer) as the criterion, it can dominate the next level elements, according to the importance of C_k , distribute the corresponding weights to the next level. In order to make the judgment quantitative and form the judgment matrix of the highway safety evaluation of the project, the 1 ~ 9 scale method is adopted, as shown in **Table 1**.

3) Using the root square method to determine the weight. The steps of the method are as follows:

a) Calculate the product M_i of each row element c_{ij} in the judgment matrix.

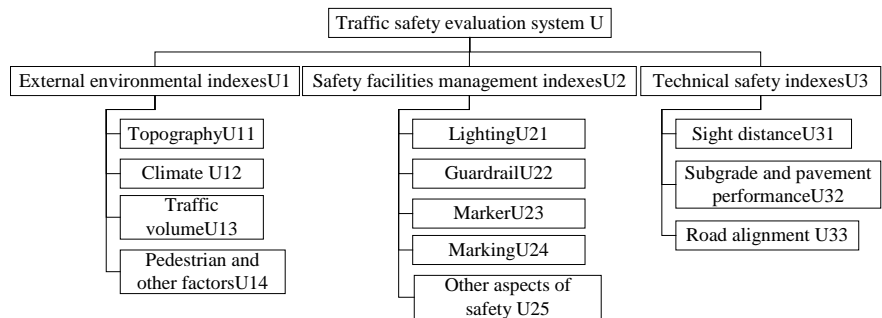


Figure 4. Safety evaluation indexes system of mine roa.

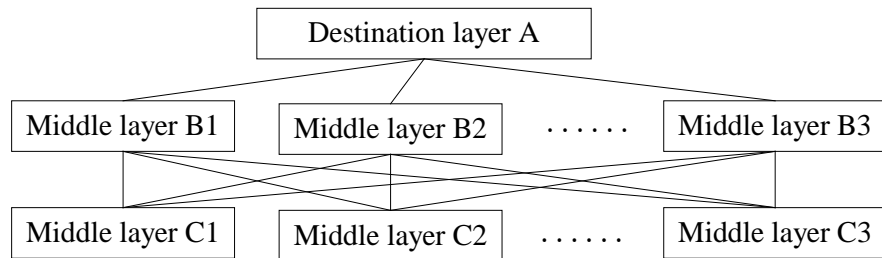


Figure 5. Hierarchical structure.

Table 1. Judgment matrix scale and its meaning.

Serial number	Important hierarchy	c_{ij} assignment
1	Both elements i and j are equally important	1
2	Of the two elements i and j , i is a little important	3
3	Of the two elements i and j , i is obviously important	5
4	Of the two elements i and j , i is highly important	7
5	Of the two elements i and j , i is extremely important	9
6	Of the two elements i and j , i is not important	1/3
7	Of the two elements i and j , i is obviously not important	1/5
8	Of the two elements i and j , i is strongly not important	1/7
9	Of the two elements i and j , i is extremely not important	1/9

Notes: when c_{ij} gets the value of 2 or 4 or 6 or 8, it is an intermediate value between the adjacent cases.

$$M_i = \prod_{j=1}^n c_{ij} \quad i = 1, 2, 3, \dots, n \quad (1)$$

b) Calculate the n-th root β_i of M_i

$$\beta_i = \sqrt[n]{M_i} \quad (2)$$

c) Normalize the vector of $\beta = (\beta_1, \beta_2 \dots \beta_n)^T$

$$w_j = \frac{\beta_j}{\sum_{j=1}^n \beta_j} \quad (j = 1, 2, 3, \dots, n) \quad (3)$$

The vector $w = (w_1, w_2 \dots w_n)^T$ is the desired feature vector.

d) Calculate the largest eigenvalue λ_{\max} of judgment matrix

$$\lambda_{\max} = \frac{1}{n} \sum_{i=1}^n \frac{(Cw)_i}{w_i} \quad (4)$$

For any $i = 1, 2, 3, \dots, n$, the $(Cw)_i$ is the No. i element of w vector.

4) Carry out a single sorting, and do the consistency test. The formula for consistency indexes of judgment matrix is as following:

$$CI = \lambda_{\max} - n/n - 1 \quad (5)$$

5) Using the single level sorting results to test the results of the total sorting. These two steps are carried out from the highest level to the lowest level, and the random consistency ratio is calculated as following:

$$CR^{(k)} = \frac{CI^{(k)}}{RI^{(k)}} \quad (6)$$

Among them, the average random consistency index RI which corresponds n is obtained by the corresponding order according to the reference table of average random consistency index RI value of AHP [13], as shown in **Table 2**.

When $CR(k) < 0.1$, it is good for the overall consistency of the judgment matrix and can be acceptable, otherwise, it needs to revise the judgment matrix until it meets the requirements.

4. Application of Engineering Example

4.1. Geology Condition Evaluation

1) Earthquake intensity and magnitude

The seismic fortification intensity is 6 degrees in the mining area and the nearby area, and the basic seismic acceleration is 0.05 g. The crust is relatively stable.

2) Environment geology condition

a) Slope stability: structure surface of slope bedding is well developed. Rock soil generally contains manganese carbonaceous schist, carbon slices rock and

Table 2. Average random consistency index value.

Order	1	2	3	4	5	6	7	8	9
RI	0	0	0.59	0.91	1.12	1.24	1.33	1.41	1.43

green schist soft inter layer, and rock of slope is along the slope, so the slope is easy instability when there appears large rainfall or obvious blasting vibration.

b) Landslide: because of very low mechanical strength and the small permeability coefficient of rock in mining area, when water immerges, the rock is easy to soften in the effect of gravity and some external factors, which may lead to mountain cracking, collapse, landslide and collapse.

c) Debris flow: there has accumulated about 22,028 thousand cubic meters waste rock, slag and tailings after over thirty years mined of mines. On the one hand, accumulation saturated by heavy rain will lose self-stability and causes creeping, this is a certain threat to the stability of slopes and natural drainage channels; on the other hand, surface water and mine water has a certain erosion effect. These two factors can easily cause geological disasters of debris flow.

d) Water resources and water environment: On the one hand, groundwater resource is dried up gradually because of the mine water drains out when mining. On the other hand, lixiviation water of phosphate rock contents of S ion, turbidity, suspended solids which exceed the standard, when it is drained with the mine water, it will pollutes the wild goose River and Huan water certainly nearby. Such will influence life water and agricultural live of nearby residents.

e) Land resources: the existing opencast pits, waste rocks and slag accumulation destroy and occupy part of the slope, accounting to 10% of the mining area. In the future of the mining process, waste rock, slag accumulation and mine water discharge will damage environmental and geological problems further.

f) Dust: A large number of mud, silt sand and harmful sulfur dust are produced during the process of mining, handling and transportation ore. These are very harmful for the mine workers and the environment around.

3) Geological environment impact assessment and type

Landslide is the main geo-environment problem of mining rock because of the development of mine geological environment. Local area may occur rock fall and mudslides may also occur as mine waste rock and slag stacking area, height, angle of steep slope in rainstorm. The exposed ore bodies have great influence on the surface structure, highway, underground water environment and natural landscape destruction, and the damage will be further increased after the underground mining in the future. Overall, the environmental geological conditions of the mining area is a complex type.

4.2. Mine Road Safety Evaluation

The formation lithology of the mining area is more complex, which is composed of solid and semi strong rocks, locally distributes unstable rock groups, and the engineering geological condition is of middle complex. The mining area appears a typical low hilly terrain, the overall scenery changes with mountain stretch and gully crossing landform. The new cement concrete pavement is 6 m wide and 1029 m long for secondary road, 4 m wide and 139 m long for access road. According to the characteristics, site conditions, technical data and experts opinion, the paper analyses the 1 ~ 9 judgment matrix shown in **Table 1** and ob-

tains U - U₀ judgment matrix as shown in **Table 3**.

U - U₀ hierarchy judgment matrix related parameters are calculated as follows:

1) Calculate the geometric average value of all elements of the U - U₀ hierarchy judgment matrix:

$$\bar{\omega}_1 = \sqrt[3]{1 \times \frac{1}{3} \times \frac{1}{7}} = 0.362$$

$$\bar{\omega}_2 = \sqrt[3]{3 \times 1 \times \frac{1}{5}} = 0.843$$

$$\bar{\omega}_3 = \sqrt[3]{7 \times 5 \times 1} = 2.371$$

2) Normalized calculation, then obtained the following:

$$\omega_1 = \frac{\bar{\omega}_1}{\sum \bar{\omega}_i} = \frac{0.362}{0.362 + 0.843 + 2.371} = 0.101$$

$$\omega_2 = \frac{\bar{\omega}_2}{\sum \bar{\omega}_i} = \frac{0.843}{0.362 + 0.843 + 2.371} = 0.236$$

$$\omega_3 = \frac{\bar{\omega}_3}{\sum \bar{\omega}_i} = \frac{2.371}{0.362 + 0.843 + 2.371} = 0.663$$

3) Calculate the maximum eigenvalue λ_{\max} by using Matlab tool:

$$\lambda_{\max} = 3.065$$

$$CI = \frac{\lambda_{\max} - n}{n-1} = 0.0325$$

From **Table 2**, we can get RI = 0.59, so there is:

$$\frac{CI}{RI} = \frac{0.0325}{0.59} = 0.055 < 0.1$$

Therefore, the U - U₀ judgment matrix meets the requirements of consistency verification.

Similarly, establishment U₁ - U₀₀ judgment matrix, as shown in **Table 4**.

Table 3. U - U₀ judgment matrix.

U	U ₁	U ₂	U ₃
U ₁	1	1/3	1/7
U ₂	3	1	1/5
U ₃	7	5	1

Table 4. U₁ - U₀₀ judgment matrix.

U ₁	U ₁₁	U ₁₂	U ₁₃	U ₁₄
U ₁₁	1	3	5	7
U ₁₂	1/3	1	4	6
U ₁₃	1/5	1/4	1	5
U ₁₄	1/7	1/6	1/5	1

1) Calculate the geometric average value of all elements of the $U_1 - U_{00}$ hierarchy judgment matrix:

$$\bar{\omega}_1 = \sqrt[4]{1 \times 3 \times 5 \times 7} = 3.201$$

$$\bar{\omega}_2 = \sqrt[4]{\frac{1}{3} \times 1 \times 4 \times 6} = 1.682$$

$$\bar{\omega}_3 = \sqrt[4]{\frac{1}{5} \times \frac{1}{4} \times 1 \times 5} = 0.707$$

$$\bar{\omega}_4 = \sqrt[4]{\frac{1}{7} \times \frac{1}{6} \times \frac{1}{5} \times 1} = 0.263$$

2) Normalized calculation, then obtained the following:

$$\omega_1 = \frac{\bar{\omega}_1}{\sum \bar{\omega}_i} = \frac{3.201}{3.201+1.682+0.707+0.263} = 0.547$$

$$\omega_2 = \frac{\bar{\omega}_2}{\sum \bar{\omega}_i} = \frac{1.682}{3.201+1.682+0.707+0.263} = 0.287$$

$$\omega_3 = \frac{\bar{\omega}_3}{\sum \bar{\omega}_i} = \frac{0.707}{3.201+1.682+0.707+0.263} = 0.121$$

$$\omega_4 = \frac{\bar{\omega}_4}{\sum \bar{\omega}_i} = \frac{0.263}{3.201+1.682+0.707+0.263} = 0.0449$$

3) Calculate the maximum eigenvalue λ_{\max} by using Matlab tool

$$\lambda_{\max} = 4.264$$

$$CI = \frac{\lambda_{\max} - n}{n-1} = 0.088$$

From **Table 2**, we can get $RI = 0.90$, so there is:

$$\frac{CI}{RI} = \frac{0.088}{0.90} = 0.098 < 0.1$$

Therefore, the $U_1 - U_{00}$ judgment matrix meets the requirements of consistency verification.

Similarly, establishment $U_2 - U_{00}$ judgment matrix, as shown in **Table 5**.

1) Calculate the geometric average value of all elements of the $U_2 - U_{00}$ hierarchy judgment matrix

$$\bar{\omega}_1 = \sqrt[5]{1 \times \frac{1}{4} \times \frac{1}{2} \times \frac{1}{3} \times 5} = 0.731$$

$$\bar{\omega}_2 = \sqrt[5]{4 \times 1 \times 3 \times 5 \times 7} = 3.347$$

$$\bar{\omega}_3 = \sqrt[5]{2 \times \frac{1}{3} \times 1 \times \frac{1}{3} \times \frac{1}{2}} = 0.644$$

$$\bar{\omega}_4 = \sqrt[5]{3 \times \frac{1}{5} \times 3 \times 1 \times 2} = 1.292$$

$$\bar{\omega}_5 = \sqrt[5]{\frac{1}{5} \times \frac{1}{7} \times \frac{1}{3} \times \frac{1}{2} \times 1} = 0.343$$

2) Normalized calculation, then obtained the following:

$$\omega_1 = \frac{\bar{\omega}_1}{\sum \bar{\omega}_i} = \frac{0.731}{0.731+3.347+0.644+1.292+0.343} = 0.115$$

$$\omega_2 = \frac{\bar{\omega}_2}{\sum \bar{\omega}_i} = \frac{3.347}{0.731+3.347+0.644+1.292+0.343} = 0.527$$

$$\omega_3 = \frac{\bar{\omega}_3}{\sum \bar{\omega}_i} = \frac{0.644}{0.731+3.347+0.644+1.292+0.343} = 0.101$$

$$\omega_4 = \frac{\bar{\omega}_4}{\sum \bar{\omega}_i} = \frac{1.292}{0.731+3.347+0.644+1.292+0.343} = 0.203$$

$$\omega_5 = \frac{\bar{\omega}_5}{\sum \bar{\omega}_i} = \frac{0.343}{0.731+3.347+0.644+1.292+0.343} = 0.0540$$

3) Calculate the maximum eigenvalue λ_{\max} by using Matlab tool

$$\lambda_{\max} = 5.398$$

$$CI = \frac{\lambda_{\max} - n}{n-1} = 0.0995$$

From **Table 2**, we can get $RI = 1.12$, so there is:

$$\frac{CI}{RI} = \frac{0.0995}{1.12} = 0.0888 < 0.1$$

Therefore, the $U_2 - U_{00}$ judgment matrix meets the requirements of consistency verification.

Similarly, establishment $U_3 - U_{00}$ judgment matrix, as shown in **Table 6**.

$U_3 - U_{00}$ hierarchy judgment matrix related parameters are calculated as follows:

1) Calculate the geometric average value of all elements of the $U_3 - U_{00}$ hierarchy judgment matrix:

Table 5. $U_2 - U_{00}$ Judgment matrix.

U_2	U_{21}	U_{22}	U_{23}	U_{24}	U_{25}
U_{21}	1	1/4	1/2	1/3	5
U_{22}	4	1	3	5	7
U_{23}	2	1/3	1	1/3	1/2
U_{24}	3	1/5	3	1	2
U_{25}	1/5	1/7	1/3	1/2	1

Table 6. $U_3 - U_{00}$ Judgment matrix.

U_3	U_{31}	U_{32}	U_{33}
U_{31}	1	1/2	1/5
U_{32}	2	1	1/3
U_{33}	5	3	1

$$\bar{\omega}_1 = \sqrt[3]{1 \times \frac{1}{2} \times \frac{1}{5}} = 0.464$$

$$\bar{\omega}_2 = \sqrt[3]{2 \times 1 \times \frac{1}{3}} = 0.874$$

$$\bar{\omega}_3 = \sqrt[3]{5 \times 3 \times 1} = 2.466$$

2) Normalized and obtained the following:

$$\omega_1 = \frac{\bar{\omega}_1}{\sum \bar{\omega}_i} = \frac{0.464}{0.464+0.874+2.466} = 0.122$$

$$\omega_2 = \frac{\bar{\omega}_2}{\sum \bar{\omega}_i} = \frac{0.874}{0.464+0.874+2.466} = 0.230$$

$$\omega_3 = \frac{\bar{\omega}_3}{\sum \bar{\omega}_i} = \frac{2.466}{0.464+0.874+2.466} = 0.648$$

3) Calculate the maximum eigenvalue λ_{\max}

$$\lambda_{\max} = 3.004$$

$$CI = \frac{\lambda_{\max} - n}{n-1} = 0.002$$

From above, we can get $RI = 0.58$, so there is

$$\frac{CI}{RI} = \frac{0.0325}{0.58} = 0.00345 < 0.1$$

Therefore, the $U_3 - U_{00}$ judgment matrix meets the requirements of consistency verification.

According to the principle of AHP, we can reduce each index weight of the mine road safety evaluation system in the whole weight of the safety evaluation system, as shown in **Table 7**.

Checking consistency:

$$CI_{\text{total}} = 0.101 \times 0.088 + 0.238 \times 0.0995 + 0.663 \times 0.002 = 0.0339$$

$$RI_{\text{total}} = 0.101 \times 0.90 + 0.238 \times 1.12 + 0.663 \times 0.58 = 0.742$$

$$CR_{\text{total}} = 0.0339 / 0.742 = 0.0457 < 0.1$$

According to the weight value of each indexes in **Table 7**, the external environmental index U_1 , safety facilities management U_2 and technical security U_3 are respectively 0.101, 0.236 and 0.663, which indicates that the technical security is the biggest impact on mine road safety.

After analyzing the first level indexes, the paper finds the terrain and landforms index weight that takes over half is 0.547 in the environment safety index U_1 . So for this project, the terrain and landforms has the largest effect of mine road. The secondary indexes of lightings U_{21} , guardrails U_{22} , signs U_{23} , markings U_{24} and other safety facilities U_{25} are value 0.115, 0.527, 0.101, 0.203 and 0.054 respectively in the management index U_2 . Thus, for the mine road mainly with truck vehicles, guardrail is the main safety factor of index U_2 . In Technology security U_3 , sight distance, pavement performance and alignment are 0.122, 0.230 and 0.648 weight respectively. Considering all above values, we concludes again

Table 7. Each index weight value.

U	U ₁	U ₂	U ₃	W
	0.101	0.236	0.663	
U ₁₁	0.547	0	0	0.182
U ₁₂	0.287	0	0	0.096
U ₁₃	0.121	0	0	0.040
U ₁₄	0.0449	0	0	0.015
U ₂₁	0	0.115	0	0.038
U ₂₂	0	0.527	0	0.176
U ₂₃	0	0.101	0	0.034
U ₂₄	0	0.203	0	0.068
U ₂₅	0	0.0540	0	0.018
U ₃₁	0	0	0.122	0.041
U ₃₂	0	0	0.230	0.077
U ₃₃	0	0	0.648	0.216
C _{ij}	0.088	0.0995	0.002	
R _{ij}	0.90	1.12	0.58	

that alignment design is the most important factor in road safety design, so when layout alignment and select design indexes, we should consider detail for different schemes and do a good safety protect measures.

The safety evaluation index of the mine road meet the consistency requirements by using the fuzzy comprehensive evaluation indexes to calculate and analyze.

5. Conclusions

In this paper, the fuzzy comprehensive evaluation method is used to evaluate the safety of mine road, and the main study results are concluded as following:

1) According to the safety particularity of mine road, based on the analysis and evaluation theory, the paper studies the safety evaluation process of mine road.

2) This paper establishes the evaluation index system of mine road safety based on the principle of system, independence, qualitative and quantitative analysis, feasibility, scientificity and reliability. It includes three first-level indexes as environment, safety management, and safety technology and 12 second level indexes.

3) Using the fuzzy analytic hierarchy process to evaluate the safety of mine road, the results show that the external environment index U₁, safety facilities management U₂, and security technology U₃ are value 0.101, 0.236 and 0.663 respectively. Because of more difficult technical problem of mine road and higher design requirement, the designs of horizontal and longitudinal alignment, and cross section, pavement performance indexes occupy the maximum proportion,

technical conditions is the largest impact factor for mine road safety.

Acknowledgements

The authors would like to thank Mr. Li Feng of Changsha Design and Research Institute of Chemical Industry Ministry who provides assistance in collecting engineering project data.

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