Research and Implementation of the Power Equipment Inverter Switching Algorithm

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ABSTRACT

Frequency control technology can achieve the purpose of energy saving of power equipment, but also bring problems of harmonic loss formula. The relationship between the loss rate and load rate is constituted by formula derivation, and calculate the load rate when the loss rate is the minimum and the total power of power-consuming devices. Then design the digital PID controller and research the power-saving optimization feedback algorithms and design the software process. Finally, carry out the inverter switching algorithm based on ABB ACS510 low voltage inverter.

Keywords: Frequency Conversion; Power Loss; Energy-saving; Load rate

1. Introduction

With the continuing development and application of frequency conversion speed regulator, a large number of convertors are used to control the fan and pump load in industrial and civil fields in order to achieve variablespeed energy-saving operation which bring considerable economic benefits [1-3]. The inverter is actually a power electronic conversion apparatus, due to the nonlinear characteristic of the power electronic switches, causing the input current waveform distortion when transforming the power which means that produce harmonics and inject into the grid [4].

The harm of harmonics is quite serious, including reducing the reliability of power supply, decreasing the effective capacity of the system, affecting the operating of the devices, making the electromagnetic environment deteriorative and resulting in the increase of the power system losses. One of the important research directions of harmonic and its hazards is that harmonic arouses the additional loss of power system [5-8].

The George J. Wakileh produces the calculation method of power equipment heat loss [9]. Zhang Qi conducts the simulation research that the skin affects wire with harmonic. The additional loss which generate by harmonic will increase the total power loss of power supply and distribution system.

The additional loss of the power system generated by harmonic counteracts with part energy which saved by frequency conversion speed regulator. Therefore, the efficiency of energy fails to achieve the desired effect. Nowadays, some literatures just research the harmonic power loss of each device, such as motor and transformer. However, there is no qualitative and quantitative research about the problems of frequency conversion energy saving with considering the harmonic power loss.

2. The Principle of Energy-saving

Taking the control system of airiness frequency conversion for example, hypothesis the total power of system is P and total loss power is ΔP . P_A represents variable loss power and P_B represents constant loss power. β symbols of load rate and P_N symbol of the rating power. The actual power is P_L . That is:

$$P = P_L + \Delta P \tag{1}$$

$$\Delta P = P_A + P_B \tag{2}$$

 ρ represents the attrition rate which is the ratio of power loss and input power.

$$\rho = \frac{\Delta P}{P} = \frac{\Delta P}{P_L + \Delta P} \tag{3}$$

Substituting (1) and (2) into (3). And (3) can also be rewritten as:

$$\rho = \frac{P_B + \beta^2 P_A}{\beta P_N + P_B + \beta^2 P_A} \tag{4}$$

where, $\beta = \frac{P_L}{P_N}$, P_B and P_N are constant.

Derivative with β on both sides of (4),



$$\frac{d\rho}{d\beta} = \frac{2\beta P_A (\beta P_N + P_B + \beta^2 P_A) - (P_B + \beta^2 P_A)(P_N + 2\beta P_A)}{(\beta P_N + P_B + \beta^2 P_A)^2}$$
(5)

The attrition rate ρ is minimum when (5) equal to zero, and the load rate is:

$$\beta_0 = \sqrt{\frac{P_B}{P_A}} \tag{6}$$

According to the definition of load rate, the actual power P_{L0} is,

$$P_{L0} = P_N \sqrt{\frac{P_B}{P_A}} \tag{7}$$

The optimize energy of ventilation system consuming is achieved by substituting (2) and (2) into (1),

$$P_0 = P_N \sqrt{\frac{P_B}{P_A}} + P_A + P_B \tag{8}$$

Through the above analysis, it can be drawn: the minimum loss rate of the system changes as the load changes. And the loss power is the smallest when the system is running in the minimum loss rate, with highest efficiency. According to the minimum loss rate, in order to reach the purpose of energy-saving, the optimal operating range of the equipment can be obtained by calculating, then making reasonable optimization scheduling to equipment, such as inverter switching, speed control, transformer switching.

3. Inverter Power Saving Optimization Algorithm

Inverter input and resection point is that the loss power of power equipment running separately and with inverter operation. That is,

$$\Delta P_0 = \Delta P_1 \tag{9}$$

where, ΔP_0 ——The loss power when transducer doesn't work.

 ΔP_1 —The loss power when transducer work.

(9) also can be written as,

$$\frac{P_B + \beta^2 P_{AH}}{\beta P_N + P_B + \beta^2 P_{AH}} = \frac{P_B + P_{AH}}{P_N + P_B + P_{AH}}.$$
 (10)

In order to ensure the running of the fan according to a predetermined optimal scheduling, a PID controller is adopted to implement feedback control on fan.

3.1. Design of Digital PID Controller

The core idea of the digital PID control is that the continuous signal which measured by the sensor converted to a unified standard signal which pour into PID regulator and a given frequency of transducer is obtained after operating by regulator. And this can control the speed of fan. Control process shown in **Figure 1**.

3.2. Research of Feedback Arithmetic

The control law of PID controller can be described by formula (11),

$$u(t) = K_P \left[e(t) + \frac{1}{T_1} \int_0^t e(t) dt + T_D \frac{de(t)}{dt} \right]$$
(11)

where, K_P-Proportionality coefficient

 T_I —Integral coefficient

 T_D —Differential coefficient

The main unit is unable to control objects with continuous control. The only method is discrete treatment, then performing PID control by software algorithms. In a continuous time t, sample k times with sampling cycle T, after discrete transformation can be obtained,

$$\begin{cases}
u(t) \approx u_{k} \\
e(t) \approx e_{k} \\
\int_{0}^{t} e(t) dt = \sum_{j=0}^{k} Te_{i}u(t) \\
\frac{de(t)}{dt} \approx \frac{e_{k} - e_{k-1}}{T} \\
u_{k} = K_{p} \left[e_{k} + \frac{T}{T_{1}} \sum_{j=1}^{k} e_{j} + \frac{T_{D}}{T} (e_{k} - e_{k-1}) \right] \quad (13)$$

where, *k*=1, 2, 3...

$$u_{k-1} = K_p \left[e_{k-1} + \frac{T}{T_1} \sum_{j=1}^{k-1} e_j + \frac{T_D}{T} \left(e_{k-1} - e_{k-2} \right) \right]$$
(14)

where, *k*= 2, 3,4...

$$\Delta u_k = u_k - u_{k-1} \tag{15}$$

$$\Delta u_{k} = \begin{cases} \left(K_{P} + \frac{TK_{P}}{T_{I}} + \frac{T_{D}K_{P}}{T}\right)e_{1} \\ + \left(\frac{TK_{P}}{T_{I}} + \frac{T_{D}K_{P}}{T}\right)e_{0} \quad (k=1) \\ \left(K_{P} + \frac{TK_{P}}{T_{I}} + \frac{T_{D}K_{P}}{T}\right)e_{k} + \frac{T_{D}K_{P}}{T}e_{k-1} \\ - \left(K_{P} + \frac{2T_{D}K_{P}}{T}\right)e_{k-1} \quad (k>1) \end{cases}$$
(16)



Figure 1. Control process.

where, Δu_k —Increment value of the k times sampling

 e_k —The deviation value of the k times sampling time input

In order to prevent integral saturation brought by motor speed changing largely, integral separation method can be used to control. Hypothesis e_{max} is the upper limit of the sampling deviation value, if $|e_k| < e_{max}$, PID control is applied, and vice versa PD control is applied, illustrating by (18) and (19).

$$\Delta u_{k} = \begin{cases} \left(K_{P} + \frac{TK_{P}}{T_{I}} + \frac{T_{D}K_{P}}{T}\right)e_{1} \\ + \left(\frac{TK_{P}}{T_{I}} - \frac{T_{D}K_{P}}{T}\right)e_{0} \quad \left(|e_{k}| < e_{\max}\right) \\ \left(K_{P} + \frac{T_{D}K_{P}}{T}\right)e_{1} - \frac{T_{D}K_{P}}{T}e_{0} \quad \left(|e_{k}| \ge e_{\max}\right) \end{cases}$$

$$\Delta u_{k} = \begin{cases} \left(K_{P} + \frac{T_{D}K_{P}}{T}\right)e_{k} - \left(K_{D} + \frac{2T_{D}K_{P}}{T}\right)e_{k-1} \\ + \frac{T_{D}K_{P}}{T} \quad \left(|e_{k}| < e_{\max}\right) \\ \left(K_{P} + \frac{TK_{P}}{T_{I}} + \frac{T_{D}K_{P}}{T}\right)e_{k} - \left(K_{P} + \frac{2T_{D}K_{P}}{T}\right)e_{k-1} \\ + \frac{T_{D}K_{P}}{T}e_{k-2} \quad \left(|e_{k}| \ge e_{\max}\right) \end{cases}$$

$$(18)$$

4. Transducer Power-saving Switching Realization

Visual Basic 6.0 software (VB6.0), a flexible and easy to operate, is used to describe the power-saving system of frequency conversion power equipment, mainly including the design of man-machine interface, switching management on transducer and controlling power equipment, communicating between the host computer and the digital variable frequency control cabinet by communication protocol to complete remote operation.

4.1. The Design and Development of Software Process

The software process designing of transducer powersaving consists of closed-loop control process designing and inverter switching control design.

1) Closed-loop control process designing

The designing of PID algorithm process is shown in **Figure 2**, and the designing of the fan closed-loop control process is shown in **Figure 3**. The system can control the fan speed according to the PID algorithm to achieve the purpose of adjusting the amount of wind.

2) Single wind turbine power saving process designing

Single wind turbine power saving process is shown in **Figure 4**. After device initialization, the system operates

based on the real-time data, when the loss of all system is greater than the electricity savings, the transducer operation; contrary resection inverter.



Figure 2. PID algorithm.



Figure 3. Motor control software flowchart.



Figure 4. Frequency conversion power counter.

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4.2. Hardware Implementation

According to the characteristics of wind turbine equipment, ABB ACS510 low voltage inverter which is a high-quality motor frequency control devices is taken for example. It is widely used in the industrial field, especially suitable for fan and pump drive control, with advantages of reliable operation, low noise motor, and simple installation.

Design power supply and control circuit based on the technical requirements of the ACS510. Figure 6 shows power counter with transducer.

5. Conclusions

Controlling power equipment, such as fans, pumps, with transducer can achieve the purpose of energy-saving. However, in the meantime, also produces a lot of harmonic powers. Minimum loss rate of system changes as the load changes. The loss power is at the bottom when the system runs at the minimum loss rate. If the lowest loss rate is known, the optimal operating range of equipment can get by calculating, resulting in reasonably optimized scheduling, such as transducer switching, speed control, to reach the aim of energy-saving.

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