

# Stochastic Model of a Cold-Stand by System with Waiting for Arrival & Treatment of Server

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## Abstract

The service facility or server is the key constituent to keep a system operational for desired period of time. As any eventuality with the system necessitates immediate presence of it (server) so the time point of arrival and treatment of server significantly affects the system performance. This paper works out the steady state behavior of a cold standby system equipped with two similar units and a server with elapsed arrival and treatment times following general probability distributions. It practices the theory of semi-Markov processes, regenerative point technique and Laplace transforms to derive the expressions for state transition probabilities, mean sojourn times, mean time to system failure, system availability, server busy period and expected frequencies of repairs and treatments. The profit function is also developed taking different costs and revenue in to account. For tracing wider applicability of the model for different reliability and cost-effective systems, a particular case study is also presented as an illustration.

## Keywords

Stochastic Model, Cold-Standby System, Server Failure, Regenerative Point, Arrival and Treatment Times

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## 1. Introduction

The reliability analysis is an essential practice for the installations where failure may turn out hazardous either in terms of huge financial loss or threat to human life. These causes inspired the literature to a greater extent [1]-[8]. Further, with the pioneer works of Smith [9] and Pyke [10], the use of semi-Markov regenerative processes became popular for developing reliability models of probabilistic systems [11]-[14]. To assure stable system per-

formance both in terms of reliability as well as availability, the proviso of standby redundancy is widely considered in the literature [15]-[19]. The repairable systems are described with the feature that as soon as any component/unit fails it is either repaired or replaced by the service facility. So the service facility plays a key role in keeping a repairable system operational for longer period of time. In such cases, the failure of service facility interrupts the system performance in terms of availability, reliability and profit [20]-[22]. So the modeling of arrival and treatment times of server becomes essentially important to marginalize the loss due to system down time. Keeping these facts in view, the present paper investigates a cold-standby system taking account of waiting time for arrival and treatment of server subject to failure. The semi-Markov processes and regenerative point technique are used to obtain following measures of system performance in steady state:

- a) Transition probabilities and mean sojourn times in different states.
- b) MTSF and reliability of the system.
- c) System availability.
- d) Server busy period.
- e) Expected number of repairs and treatments.
- f) And expected profit.

## 2. System Assumptions & States Description

### 2.1. Assumptions

To provide ease to the computational work, the model is developed using the following set of assumptions:

- a) The model consists of two identical units. Initially, one unit is in operation and another as cold-standby.
- b) The unit in standby mode can't fail.
- c) Upon failure of the operative unit the standby becomes operative instantly.
- d) All the failures are repairable to be repaired by the server but the server takes some time to arrive.
- e) The server may fail while working but curable.
- f) The server restoration subjects to treatment with some elapsed time.
- g) All the repairs, treatments and switching are perfect.
- h) The system works as long as at least one unit remains working.
- i) All the random variables are assumed to be statistically independent.
- j) All the random variables follow general probability distribution with different distribution functions.

### 2.2. States of the System

The system model comprises of regenerative and non-regenerative states. The states  $S_i, i = 0, 1, \dots, 3$  are regenerative whereas the states  $S_i, i = 4, 5, \dots, 11$  are non-regenerative. The detailed description of all possible states is as follows:

- $S_0$  : System up. One unit is operating and another in cold standby mode.
- $S_1$  : System up. One unit is operating and another failed waiting for repair.
- $S_2$  : System up. One unit is operating and another under repair.
- $S_3$  : System up. One unit is operating, another waiting for repair and server waiting for treatment.
- $S_4$  : System up. One unit is operating, other continuously waiting for repair and server under treatment.
- $S_5$  : System down. Both units waiting for repair and server not present.
- $S_6$  : System down. One unit under continuous repair and another waiting for repair.
- $S_7$  : System down. Both units waiting for repair and the server continuously waiting for treatment.
- $S_8$  : System down. Both units waiting for repair/ continuous repair and server under continuous treatment.
- $S_9$  : System down. Both units waiting/continuously waiting for repair and server under treatment.
- $S_{10}$  : System down. Both units continuously waiting for repair and server under treatment.
- $S_{11}$  : System down. One unit under repair, another continuously waiting for repair.

## 3. Notations & Acronyms

$A_i(t) = P\{\text{The system is in up-state at instant } t \mid \text{the system entered regenerative state } i \text{ at } t = 0\}.$

$B_i(t) = P\{\text{The server is busy in repair at an instant } t \mid \text{the system entered regenerative state } i \text{ at } t = 0\}.$

$D_i(t)$  = Expected number of repairs of units in  $(0, t]$  given that the system entered regenerative state  $i$  at  $t = 0$ .

$T_i(t)$  = Expected number of server's treatments in  $(0, t]$  given that the system entered regenerative state  $i$  at  $t = 0$ .

$M_i(t) = P\{\text{System is initially up in } S_i \in E \text{ is up at } t \text{ without visiting other } S_j \in E\}$ .

$z(t) / Z(t)$ : pdf/cdf of failure time of the unit.

$u(t) / U(t)$ : pdf/cdf of failure time of the server.

$g(t) / G(t)$ : pdf/cdf of repair time of the failed unit.

$h(t) / H(t)$ : pdf/cdf of the treatment time of the server.

$k(t) / K(t)$ : pdf/cdf of the waiting time of the server for treatment.

$v(t) / V(t)$ : pdf/cdf of the arrival time of the server.

$q_{i,j}(t) / Q_{i,j}(t)$ : pdf/cdf of direct transition time from a regenerative state  $i$  to a regenerative state  $j$  without visiting any other regenerative state.

$q_{i,j,k}(t) / Q_{i,j,k}(t)$ : pdf/cdf of first passage time from a regenerative state  $i$  to a regenerative state  $j$  or to a failed state  $j$  visiting state  $k$  once in  $(0, t]$ .

$q_{i,j,k,r}(t) / Q_{i,j,k,r}(t)$ : pdf/cdf of first passage time from regenerative state  $i$  to a regenerative state  $j$  or to a failed state  $j$  visiting state  $k, r$  once in  $(0, t]$ .

$q_{i,j,k,r,s}(t) / Q_{i,j,k,r,s}(t)$ : pdf/cdf of first passage time from regenerative state  $i$  to a regenerative state  $j$  or to a failed state  $j$  visiting state  $k, r$  and  $s$  once in  $(0, t]$ .

$W_i(t)$ : Probability that the server is busy in the state  $S_i$  up to time ' $t$ ' without making any transition to any other regenerative state or returning to the same state via one or more non-regenerative states.

$m_{i,j}$ : Contribution to mean sojourn time  $(\mu_i)$  in state  $S_i$  when system transit directly to state  $j$ .

$m_{i,j,k\{l,m,\dots\}^n}$ : Contribution to mean sojourn time  $(\mu_i)$  in state  $S_i$  when system transit to state  $j$  via  $k$  and  $n$  times between  $l, m, n, \dots$

(s)/(c): Stieltjes convolution/Laplace convolution.

$\sim$ : Laplace Stieltjes Transform (LST).

\* Laplace Transform (LT).

$L^{-1}$ : Inverse Laplace Transform.

## 4. The Model Development

### 4.1. The State Transition Diagram

Taking account of all possible transitions and the re-regenerative points a system schematic state transition diagram is constructed as given in **Figure 1**. The solid dots denote the regenerative epochs for various states of the model. The probability density functions of various random variables are also shown in **Figure 1**.

### 4.2. State Transition Probabilities

Simple probabilistic considerations, yields the following expressions for the non-zero elements

$$\begin{aligned}
 p_{ij} &= Q_{ij}(\infty) = \int_0^\infty q_{ij}(t) dt & (1) \\
 p_{0,1} &= \int_0^\infty z(t) dt, \quad p_{1,2} = \int_0^\infty v(t) \bar{Z}(t) dt, \quad p_{1,5} = \int_0^\infty z(t) \bar{V}(t) dt, \quad p_{1,2,5,(11,9,10)^n} = p_{1,5}(c) p_{5,11}(c) p_{11,2}, \\
 p_{2,0} &= \int_0^\infty g(t) \bar{Z}(t) \bar{U}(t) dt, \quad p_{2,3} = \int_0^\infty u(t) \bar{Z}(t) \bar{G}(t) dt, \quad p_{2,6} = \int_0^\infty z(t) \bar{G}(t) \bar{U}(t) dt, \\
 p_{2,2,6} &= p_{2,6}(c) p_{6,2}, \quad p_{2,2,6,(9,10,11)^n} = p_{2,6}(c) p_{6,9}(c) p_{9,10}(c) p_{10,11}(c) p_{11,2}, \\
 p_{3,4} &= \int_0^\infty k(t) \bar{Z}(t) dt, \quad p_{3,7} = \int_0^\infty z(t) \bar{K}(t) dt, \quad p_{3,2,4} = p_{3,4}(c) p_{4,2},
 \end{aligned}$$

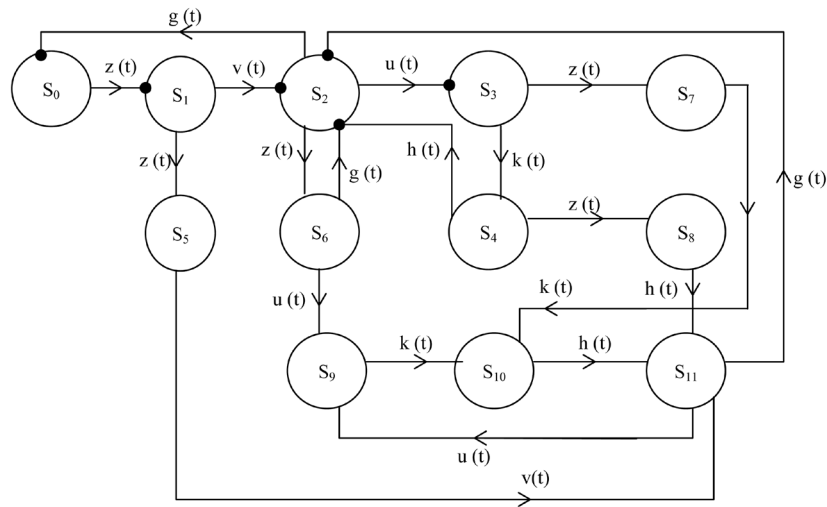


Figure 1. The schematic system state transition diagram.

$$\begin{aligned}
 P_{3,2,4,8,(11,9,10)^n} &= P_{3,4}(c)P_{4,8}(c)P_{8,11}(c)P_{11,2}, \quad P_{3,2,7,(10,11,9)^n} = P_{3,7}(c)P_{7,10}(c)P_{10,11}(c)P_{11,2}, \\
 p_{3,8,4} &= p_{3,4}(c)p_{4,8}, \quad p_{4,2} = \int_0^\infty h(t)\bar{Z}(t)dt, \quad p_{4,8} = \int_0^\infty z(t)\bar{H}(t)dt, \\
 p_{3,11} &= \int_0^\infty v(t)dt, \quad p_{6,9} = \int_0^\infty u(t)\bar{G}(t)dt, \quad p_{6,2} = \int_0^\infty g(t)\bar{U}(t)dt, \quad p_{7,10} = \int_0^\infty k(t)dt, \\
 p_{8,11} &= \int_0^\infty h(t)dt, \quad p_{9,10} = \int_0^\infty k(t)dt, \quad p_{10,11} = \int_0^\infty h(t)dt, \\
 p_{11,2} &= \int_0^\infty g(t)\bar{U}(t)dt, \quad p_{11,9} = \int_0^\infty u(t)\bar{G}(t)dt
 \end{aligned}$$

For these Transition Probabilities, it can be verified that

$$\begin{aligned}
 P_{0,1} &= P_{1,2} + P_{1,5} = P_{1,2} + P_{1,2,5,(11,9,10)^n} = P_{2,0} + P_{2,3} + P_{2,6} = P_{2,0} + P_{2,3} + P_{2,2,6} + P_{2,2,6,(9,10,11)^n} \\
 &= P_{3,4} + P_{3,7} = P_{3,2,4} + P_{3,2,4,8,(11,9,10)^n} + P_{3,2,7,(10,11,9)^n} = P_{3,8,4} + P_{3,2,4} + P_{3,7} = P_{4,8} + P_{4,2} \\
 &= P_{5,11} = P_{6,2} + P_{6,9} = P_{7,10} = P_{8,11} = P_{9,10} = P_{10,11} = P_{11,2} + P_{11,9} = 1
 \end{aligned}$$

### 4.3. Mean Sojourn Times

The Mean sojourn time \$\mu\_i\$ in state \$S\_i\$ are given by:

$$\mu_i = E(t) = \int_0^\infty P(T > t)dt; \quad i = 0, 1, 2, 3. \tag{2}$$

$$\mu_0 = \int_0^\infty \bar{Z}(t)dt, \quad \mu_1 = \int_0^\infty \bar{V}(t)\bar{Z}(t)dt, \quad \mu_2 = \int_0^\infty \bar{Z}(t)\bar{U}(t)\bar{G}(t)dt, \quad \mu_3 = \int_0^\infty \bar{K}(t)\bar{Z}(t)dt$$

The unconditional mean time taken by the system to transit from any state \$S\_i\$ when time is counted from epoch at entrance into state \$S\_j\$ is stated as:

$$m_{ij} = \int t dQ_{ij}(t) = -q_{ij}^{*'}(0)$$

$$m_{0,1} = \mu_0, \quad m_{1,2} + m_{1,5} = \mu_1, \quad m_{1,2} + m_{1,2,5,(11,9,10)^n} = \mu_1', \quad m_{2,0} + m_{2,3} + m_{2,6} = \mu_2,$$

$$m_{2,0} + m_{2,3} + m_{2,2,6} + m_{2,2,6,(9,10,11)^n} = \mu_2', \quad m_{3,4} + m_{3,7} = \mu_3,$$

$$m_{3,2,4} + m_{3,2,4,8,(11,9,10)^n} + m_{3,2,7,(10,11,9)^n} = \mu_3', \quad m_{3,8,4} + m_{3,2,4} + m_{3,7} = \mu_3'',$$

$$m_{4,8} + m_{4,2} = \mu_4, m_{5,11} = \mu_5, m_{6,2} + m_{6,9} = \mu_6, m_{7,10} = \mu_7, \\ m_{8,11} = \mu_8, m_{9,10} = \mu_9, m_{10,11} = \mu_{10}, m_{11,2} + m_{11,9} = \mu_{11}$$

## 5. Stochastic Analysis

### 5.1. Reliability Measure

Let  $\phi_i(t)$  be the c.d.f of the first passage time from regenerative state  $S_i$  to a failed state. Regarding the failed state as absorbing state, we have the following recursive relations for  $\phi_i(t)$ :

$$\phi_i(t) = \sum_j \{Q_{i,j}(t) + Q_{i,j,k}(t) + Q_{i,j,kl}(t) + \dots + Q_{i,j,klm\dots}(t)\} (c)\phi_j(t) + \sum_f Q_{i,f}(t); i = 0, 1, 2, 3 \quad (3)$$

where  $S_j$  is an un-failed regenerative state to which the given regenerative state  $S_i$  can transit and  $S_k$  is failed state to which the state  $S_j$  can transit directly.

Taking LST of Equation (3) and solving for  $\tilde{\phi}_0(s)$ , we get MTSF as follows:

$$MTSF = \lim_{s \rightarrow 0} R^*(s) = \lim_{s \rightarrow 0} \left[ \frac{1 - \tilde{\phi}_0(s)}{s} \right] \\ = \frac{(\mu_0 + \mu_1)[1 - p_{2,3}p_{3,2,4}] + (\mu_1 + \mu_2''p_{2,3})p_{1,2}}{1 - p_{0,1}p_{1,2}p_{2,0} - p_{2,3}p_{3,2,4}}$$

The reliability  $R(t)$  is given by

$$R(t) = L^{-1}\{R^*(s)\} = L^{-1}\left[\frac{1 - \tilde{\phi}_0(s)}{s}\right]$$

### 5.2. Economic Measures

Let the system entered the regenerative state  $S_i$  at  $t = 0$ . Considering  $S_j$  as a regenerative state to which the given regenerative state  $S_i$  transits, the recursive relations for various profit measures in  $(0, t]$  are given as follow:

$$A_i(t) = M_i(t) + \sum_j \{q_{i,j}(t) + \delta_{i,j,kl\dots} \{q_{i,j,k}(t) + q_{i,j,kl}(t) + \dots\}\} (c)A_j(t); i = 0, 1, 2, 3 \quad (4)$$

$$B_i(t) = W_i(t) + \sum_j \{q_{i,j}(t) + \delta_{i,j,kl\dots} \{q_{i,j,k}(t) + q_{i,j,kl}(t) + \dots\}\} (c)B_j(t); i = 0, 1, 2, 3 \quad (5)$$

$$D_i(t) = \sum_j \{Q_{i,j}(t) + \delta_{i,j,kl\dots} \{Q_{i,j,k}(t) + Q_{i,j,kl}(t) + \dots\}\} (s)\{\delta_j + D_j(t)\}; i = 0, 1, 2, 3 \quad (6)$$

$$T_i(t) = \sum_j \{Q_{i,j}(t) + \delta_{i,j,kl\dots} \{Q_{i,j,k}(t) + Q_{i,j,kl}(t) + \dots\}\} (s)\{\delta_j + T_j(t)\}; i = 0, 1, 2, 3 \quad (7)$$

Here,  $\delta_j = \begin{cases} 1; & \text{if there is a repair/treatment from } S_i \text{ to } S_j \\ 0; & \text{Otherwise} \end{cases}$

And  $\delta_{i,j,kl\dots} = \begin{cases} 1; & \text{if there is a transition from } S_i \text{ to } S_j \text{ via } S_{k,l,\dots} \\ 0; & \text{Otherwise} \end{cases}$

Using LT/ LST, of Equations (4)-(7) and solving we get the results in steady state as below:

$$A_0 = \lim_{s \rightarrow 0} sA_0^*(s) = \frac{(\mu_0 + \mu_1 p_{0,1})p_{2,0} + \mu_2 + \mu_3 p_{2,3}}{(\mu_0 + \mu_1 p_{0,1})p_{2,0} + \mu_2' + \mu_3' p_{2,3}}$$

$$B_0 = \lim_{s \rightarrow 0} sB_0^*(s) = \frac{W_2^*(0)}{(\mu_0 + \mu_1 p_{0,1})p_{2,0} + \mu_2' + \mu_3' p_{2,3}}$$

$$D_0 = \lim_{s \rightarrow 0} s \tilde{D}_0(s) = \frac{1 - P_{0,1}P_{2,3}P_{3,2,4} - P_{0,1}P_{2,0}P_{1,2}}{(\mu_0 + \mu'_1 P_{0,1})P_{2,0} + \mu'_2 + \mu'_3 P_{2,3}}$$

$$T_0 = \lim_{s \rightarrow 0} s \tilde{T}_0(s) = \frac{P_{2,2,4}P_{2,3}P_{0,1}}{(\mu_0 + \mu'_1 P_{0,1})P_{2,0} + \mu'_2 + \mu'_3 P_{2,3}}$$

Further, using the values of above performance measures, the profit incurred to the system model in steady state is given as below.

Profit = Total Revenue generated – Total Expenses occurred

$$P_0 = K_0 A_0 - C_1 B_0 - C_2 D_0 - C_3 T_0$$

$K_0$  = Revenue per unit up time of the system.

$C_1$  = Cost per unit time for which server is busy.

$C_2$  = Cost per unit time repair of the unit.

$C_3$  = Cost per unit time server treatment and  $A_0, B_0, D_0, T_0$  are already defined.

### 6. Example (Particular Case of Exponential Distribution)

For the sake of convenience, let us suppose all the random variables follow the exponential distribution with the probability density functions given below.

$$z(t) = \lambda e^{-\lambda t}, v(t) = \psi e^{-\psi t}, g(t) = \alpha e^{-\alpha t}, u(t) = \gamma e^{-\gamma t}, k(t) = \xi e^{-\xi t}, h(t) = \beta e^{-\beta t}$$

We assume some particular values for various time rates and costs *i.e.*

Failure rate of server ( $\gamma$ ) = 0.02 per unit time, Failure rate of unit ( $\lambda$ ) = 0.008 per unit time.

Repair rate of unit ( $\alpha$ ) = 0.3 per unit time, Treatment rate of server ( $\beta$ ) = 0.05 per unit time.

Server arrival rate ( $\psi$ ) = 0.08 per unit time, Waiting treatment time ( $\xi$ ) = 0.08 per unit time.

And  $K_0 = 20K, C_1 = 500, C_2 = 300, C_3 = 900$ .

For this, we obtained the values for different measures of system performance as follows:

MTSF = 1110.909 unit time, Availability = 0.977238, Busy period of server = 0.023716,

Expected number of repairs = 0.000918, Expected number of treatments = 0.000364 and

System profit = 19532.31.

The detailed results are given in tabular form. Here **Tables 1-3** respectively, illustrate the effect of server treatment rate for various combinations of parameters on Mean Time to System Failure (MTSF), availability and profit assuming ( $\lambda = 0.008, \gamma = 0.02, \alpha = 0.3, \xi = 0.08, \psi = 0.08$ ).

**Table 1.** Effect of various parameters on MTSF.

Treatment Rate $\beta$	MTSF				
	0.01	0.02	0.03	0.04	0.05
$\lambda = 0.008$	1004.696	1056.204	1083.138	1099.698	1110.909
$\lambda = 0.01$	689.7959	717.9856	733.3333	742.9864	749.6183
$\gamma = 0.02$	1004.696	1056.204	1083.138	1099.698	1110.909
$\gamma = 0.06$	774.7201	855.3967	902.9509	934.3066	956.5359
$\alpha = 0.3$	1004.696	1056.204	1083.138	1099.698	1110.909
$\alpha = 0.5$	1146.843	1189.648	1211.383	1224.532	1233.344
$\xi = 0.08$	1004.696	1056.204	1083.138	1099.698	1110.909
$\xi = 0.1$	1007.834	1060.815	1088.586	1105.682	1117.266
$\psi = 0.08$	1004.696	1056.204	1083.138	1099.698	1110.909
$\psi = 0.1$	1115.433	1182.51	1218.052	1240.063	1255.036

**Table 2.** Effect of various parameters on system availability.

Treatment rate $\beta$	Availability				
	0.01	0.02	0.03	0.04	0.05
$\lambda = 0.008$	0.936585	0.961641	0.970256	0.974611	0.977238
$\lambda = 0.01$	0.91928	0.949691	0.960247	0.965604	0.968842
$\gamma = 0.02$	0.936585	0.961641	0.970256	0.974611	0.977238
$\gamma = 0.06$	0.840416	0.908284	0.932934	0.94563	0.953361
$\alpha = 0.3$	0.936585	0.961641	0.970256	0.974611	0.977238
$\alpha = 0.5$	0.958533	0.973861	0.979065	0.981685	0.983261
$\xi = 0.08$	0.936585	0.961641	0.970256	0.974611	0.977238
$\xi = 0.1$	0.936889	0.961972	0.970594	0.974952	0.977581
$\psi = 0.08$	0.936585	0.961641	0.970256	0.974611	0.977238
$\psi = 0.1$	0.939355	0.964577	0.97325	0.977634	0.98028

**Table 3.** Effect of various parameters on system profit.

Treatment Rate $\beta$	Profit				
	0.01	0.02	0.03	0.04	0.05
$\lambda = 0.008$	18719.42	19220.45	19392.7	19479.77	19532.31
$\lambda = 0.01$	18370.65	18978.74	19189.81	19296.9	19361.65
$\gamma = 0.02$	18719.42	19220.45	19392.7	19479.77	19532.31
$\gamma = 0.06$	16796.16	18153.13	18645.96	18899.78	19054.33
$\alpha = 0.3$	18719.42	19220.45	19392.7	19479.77	19532.31
$\alpha = 0.5$	19163.11	19469.62	19573.7	19626.07	19657.6
$\xi = 0.08$	18719.42	19220.45	19392.7	19479.77	19532.31
$\xi = 0.1$	18725.48	19227.04	19399.44	19486.57	19539.14
$\psi = 0.08$	18719.42	19220.45	19392.7	19479.77	19532.31
$\psi = 0.1$	18774.62	19278.98	19452.39	19540.05	19592.94

### 7. Discussion and Concluding Remark

A stochastic model for a repairable cold standby system, with waiting arrival and treatment times of server, is discussed in this paper. The theory of semi-Markov process and regenerative point technique is used to derive expressions for measures of reliability and profit. An example is given under the setup of exponential distribution by assigning distinct values to various parameters and costs considered for the system model. The further numerical results (as given in **Tables 1-3**) indicate that MTSF, availability and the profit rise with increasing server treatment rate ( $\beta$ ), repair rate of units ( $\alpha$ ) and server arrival time ( $\psi$ ) but the trend reverts with increasing the failure rates of server ( $\gamma$ ) and unit ( $\lambda$ ). The persisting trend reveals that the waiting arrival and treatment times impact a lot on the system performance. Therefore, the study re-iterates the practicalities that a cold standby system served by a repairable server can be kept reliable and profitable by:

- 1) Using standard units with low failure rates.
- 2) Deploying efficient server with high repair rates.
- 3) Planning for higher arrival rate of server and,
- 4) Arranging rapid after failure treatment of the server.

The re-iteration of the true facts evidently proves the acceptability of the probabilistic model developed in this paper. The study may be inspiring and useful for system planners and reliability engineers for developing highly reliable and profitable systems to earn users' satisfaction.

The study finds its application in diverse areas such as power generating systems with standby reservoirs, communication systems with redundant channels, remote sensing systems with alternate power backups etc.

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