

Micelle Mediated Extraction of Iron and Its Determination in Geological, Geochemical, Hydrogeochemical, Biogeochemical and Process Solutions

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ABSTRACT

Iron irrespective of its valency states forms bluish 1:1 cationic, bluish-violet 1:3 neutral and purple 1:3 anionic complexes with 2,3-dihydroxynaphthalene, at pH 2 - 3, 4 - 5 and 8 - 10, respectively. The cationic bluish complex is highly insensitive and not extractable in organic solvents. Similarly, the bluish violet 1:3 neutral complex is of moderate sensitivity, and it is extractable in organic solvents with reduced sensitivity. The purple 1:3 anionic complex is as such not extractable in any organic solvents. However, in the surfactant medium of the cationic surfactant, cetyltrimethylammonium bromide it is extractable in organic solvents with enhanced sensitivity. The 1:3 anionic complex which is extractable in organic solvents as an ion associate in the presence of cetyltrimethyl ammonium bromide is chosen for application to Silicate rocks, Minerals, Soils, Stream sediments, Concentrates, Tobacco leaves, Cigarettes and Waters, for accurate and sensitive determination of iron owing to facile extraction of iron, enhanced sensitivity high selectivity and better reproducibility of results. The present paper describes a systematic study on the development of an extraction spectrophotometric method for the determination of iron in samples of diverse matrices.

Keywords: 2,3-Dihydroxynaphthalene; Cetyltrimethylammonium Ion; Spectrophotometric; Solvent Extraction; Determination

1. Introduction

Iron, being a major element in the earth crust, is invariably present in all the natural products particularly geological (rocks, ores and minerals), geochemicals (soils and stream sediments), hydrogeochemicals (well, stream, river and ocean waters) and biogeochemical samples (plant samples) in both ferrous and ferric forms. Because of the ubiquitous presence of iron, either its removal/ separation as impurity while preparing high purity other metals/elements during hydrometallurgical/metallurgical processes or its accurate determination for ascertaining its actual content in the samples is important.

Most importantly, in almost all wet chemico-analytical methods for the accurate estimation of different elements, iron invariably interferes, for example presence of milligram level of iron poses serious problem in the fluorimetric determination of uranium in geological and geochemical samples, and similarly presence of microgram level of the same interferes seriously in the trace determination of uranium in water samples by laser induced fluorimetry.

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Iron being a chromogenic element forms colour complexes with many reagents used in the colorimetric determination of different elements, thereby causing interference in their determinations. Therefore, separation of iron prior to their colorimetric determination is mandatory. Most colorimetric/spectrophotometric methods either determine Fe²⁺ or Fe³⁺.

For example, 1, 10 phenanthroline is a useful chelating reagent for the selective determination of Fe²⁺ ion in the presence of Fe³⁺ in solution. Similarly, there are reagents which can selectively determine Fe³⁺ ion in the presence of Fe²⁺ ion. However, while determining total iron, Fe³⁺ needs to be reduced to Fe²⁺ for reagents capable of determining only Fe²⁺ and, Fe²⁺ present in the sample/solution needs to be oxidized to Fe³⁺ for reagents capable of determining only Fe³⁺. No reagent is capable of determining both Fe²⁺ and Fe³⁺ together (total iron) as such. If some how oxidation of Fe²⁺ or reduction of Fe³⁺ is not complete, the results for total iron determination are never accurate. Often, Fe²⁺ undergoes auto oxidation with atmospheric oxygen, thereby affecting the spectrophotometric determination of ferrous ion adversely.

While investigating the complexing ability of the re-

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agent 2,3-dihydroxynaphthalene [1], it was found that this reagent forms a series of different complexes with iron under different reaction conditions, irrespective of its oxidation states. It is assumed that the reagent 2,3-dihydroxynaphthalene itself acts as a reducing agent for Fe^{3+} . It readily forms complex with Fe^{2+} ion, and when allowed to react with Fe^{3+} , it instantaneously reduces Fe^{3+} into Fe^{2+} and then reacts with it to form Fe^{2+} -H₂ND complex.

Such type of reaction is not unprecedented [2]. As has already been reported, 2,3-H₂ND forms a bluish-violet complex with manganese, irrespective of its valency states.

This type of system has got advantage over oxidation states specific reaction system because prior reduction/oxidation of iron species are not needed, and error due to incomplete oxidation/reduction is avoided. This prompted us to systematically investigate in detail the reaction of this reagent with iron.

Compounds having O-O' type of functional groups on benzene or naphthalene ring like 1,2-dihydroxybenzene-3,5-disulphonic acid, protocatechuic acid, chromotropic acid, 5-sulphosalicylic acid form a range of Fe complexes of different stoichiometries at different pH.

Similarly, in aqueous solution formation of 1:1, 1:2 and 1:3 complexes of 2,3-dihydroxynaphthalene with Fe is indicated [3]. However, availability of data on the complex formation of Fe with this ligand is very scanty in the literature. The complex forming ability and the analytical potentiality of this ligand has been amply demonstrated [1]. Formation of Fe-2,3-dihydroxynaphthalene complex at pH-range, 4.5 - 4.7 and its estimation after extracting the anionic complex into CHCl₃ under the influence of Bu₃N as a counter cation had been reported in the past [4].

On raising the pH in the range, 8 to 10, a reddish purple 1:3 anionic complex was formed in aqueous solution having λ_{max} at 450 - 455 nm. As such, it could not be extracted into organic solvents unlike the neutral complex formed at pH 4 - 5 [5]. On the contrary, in the micellar medium of the cationic surfactant, cetyltrimethylammonium bromide, it could be easily extracted into ethyl acetate without any shift in the λ_{max} . The molar absorptivity of the system was $1.2 \times 10^4 \, \mathrm{L} \cdot \mathrm{mol}^{-1} \cdot \mathrm{cm}^{-1}$.

Surprisingly, the reddish purple 1:3 anionic complex which possesses all the characteristic features deemed necessary to qualify itself as an absorbing species suitable for the spectrophotometric determination of iron in real samples of diverse matrices and having sensitivity comparable with that of well known 1,10-phenanthroline method and more than that of thiocyanate and many other spectrophotometric methods for iron determination, as evident from the results obtained from the preliminary studies carried out in our lab, was not studied earlier for

its possible analytical applications, to the best of our knowledge. Therefore, in what follows, an account of a detailed and systematic study on the complex formation of Fe with 2,3-H₂ND at pH 8 - 10 in aqueous solution and its facile extraction into a suitable solvent in the micellar medium of the cationic surfactant, CTA with a view to develop a robust extraction spectrophotometric method for iron determination in diverse samples such as, silicate rock, mineral, soil, stream sediment, water, and biological samples is given.

2. Experimental

2.1. Apparatus

Elico model LI-120 pH meter with combined electrode was used for pH measurements and Chemito 2500-UV-VIS-spectrophotometer with 1 cm quartz cuvettes was used for recording spectra and absorbance measurements.

2.2. Reagents

The stock solution of iron(III) (1 mg·ml⁻¹) was prepared by dissolving 8.634 g of NH₄Fe(SO₄)₂·12H₂O in 1 L of distilled water containing concentrated sulfuric acid and it was standardized volumetrically [6]. The required concentration of iron(III) solution was prepared by appropriate dilution with double distilled water.

The 2,3-dihydroxynaphthalene, $(3.12 \times 10^{-2} \text{ mol} \cdot \text{L}^{-1})$ solution in ethyl acetate was prepared by dissolving 1.0 g of the reagent in 200 ml of ethyl acetate.

Cetyl-trimethylammonium bromide (CTA) $(2.74 \times 10^{-2} \text{ mol} \cdot \text{L}^{-1})$ aqueous solution was prepared by dissolving 1.0 g of the reagent in 100 ml of distilled water.

Sodium acetate trihydrate, solid as well as 0.7348 mol·L⁻¹ solution.

2.3. Procedures

2.3.1. Dissolution of Sample

In a platinum dish weighed 0.5 g of 100 mesh rock sample and to it added 10 ml of hydrofluoric acid (40%) followed by 6 ml of 18 mol·L⁻¹ sulphuric acid. Covered the dish and heated on a steam bath for 6 - 8 h. Removed the cover and heated for another 1 to 2 h. Again added 10 ml of 40% hydrofluoric acid and heated till the volume was reduced to near 3 ml. Transferred the dish on to a sand bath and heated until dense fume of sulphuric acid aerosol starts evolving. Cooled, and then added 1 ml of 16.0 mol·L⁻¹ nitric acid and heated on a sand bath in order to remove by oxidation any organic matter present. Nitric acid treatment was repeated two times in order to completely remove the organic matter present. Added about 30 ml water and digested on a steam bath for about 20 min. Transferred the digested mass into a 250 ml beaker and added about 200 ml water. Boiled the solution and then cooled it. Filtered through a 541 whatman filter paper and transferred the filtrate into a 250 ml volumetric flask. Made up to the mark with water.

2.3.2. Spectrophotometric Determination in Aqueous Solution

An aliquot of sample solution containing iron in the range 2 to 250 µg was taken in a 125 ml separating funnel, the volume of aqueous layer was adjusted to 10 ml with distilled water. To it was added 10 ml of 3.12×10^{-2} mol·L⁻¹ solution of 2,3-H₂ND in ethyl acetate and mixed well. A 0.5 g solid sodium acetate was added and shaken for a while. To it was added 1 ml of aqueous ammonia (sp. gravity 0.91) and shaken for 2 minute. The final pH of the solution was in the range, 8.0 to 10.0. Allowed for phase separation. Drained out the aqueous layer and stored. Scrubbed the organic layer two times with water (5 ml each) containing 2 to 3 drops of ammonia and a pinch of sodium acetate. The scrubbed solutions were mixed up with the aqueous solution separated after solvent extraction. The organic layer was discarded. The aqueous layer was transferred into a 50 ml volumetric flask and made up the volume. Absorbance of the red anionic chelate of iron(III) with 2,3-H₂ND was measured at 455 nm against a reagent blank.

2.3.3. Spectrophotometric Determination in Organic Solvent after Extraction

An aliquot of sample solution containing iron in the range 1.0 to 125 µg was taken in a 125 ml separating funnel and the volume of the aqueous layer was adjusted to 10 ml with distilled water. To it was added 10 ml of 3.12×10^{-2} mol·L⁻¹ solution of 2.3-H₂ND in ethyl acetate and mixed well. To it was added 1 ml of aqueous ammonia (sp. gr. 0.91) followed by 5 ml of 2.74×10^{-2} mol·L⁻¹ CTA (the pH of the solution should be 8.0 to 10.0) and shaken for 2 minutes. Allowed for phase separation and then the aqueous layer was drained out and discarded. The organic layer was transferred into a 25 ml volumetric flask and made up the volume with ethyl acetate. The absorbance of the red chelate in ethyl acetate was measured at 455 nm against a reagent blank.

3. Results and Discussion

3.1. Reaction of Iron with 2,3-Dihydroxynaphthalene

We have investigated in detail the variables affecting the complex formation of Fe with this readily available reagent. We found that Fe irrespective of its oxidation states forms a 1:3 bluish-violet neutral complex with 2,3-dihydroxynaphthalene (2,3-H₂ND) at pH 4 - 5 in aqueous solution having λ_{max} at 470 nm and $\varepsilon = \sim 1.0 \times 10^4$ L·mol⁻¹·cm⁻¹. However, this complex could be extracted

into ethyl acetate without requiring any counter cation as opposed to the findings of V. Patrovsky.

These contradictory findings prompted us to undertake detailed investigations on the complex formation of Fe with 2,3-dihydroxynaphthalene (2,3-H₂ND). Interestingly, we found that at pH 2 - 3, a 1:1 unstable bluish cationic complex which could not be extracted into organic solvent was formed in aqueous solution having λ_{max} at 580 nm and $\varepsilon = \sim 2.0 \times 10^2 \, \text{L} \cdot \text{mol}^{-1} \cdot \text{cm}^{-1}$. Similarly, as stated above, at pH 4 - 5 a 1:3 bluish-violet neutral complex was formed in aqueous solution having λ_{max} 460 - 470 nm and the sensitivity (ϵ) was around $1.0 \times 10^4 \,\mathrm{L \cdot mol^{-1} \cdot cm^{-1}}$ This complex could be extracted into ethyl acetate without the use of any counter cation. However, the λ_{max} shifted to higher wavelength (~500 nm) and the sensitivity decreased to ~ 4.0 × 10³ L·mol⁻¹·cm⁻¹. Extraction in the presence of a cationic surfactant, cetyltrimethylammonium bromide (CTA) recouped the sensitivity to ~ 1.0 \times 10⁴ L·mol⁻¹·cm⁻¹ without any shift in the λ_{max} (~500 nm). On raising the pH to 8 - 10, a 1:3 reddish-orange anionic complex, extractable in ethyl acetate under the influence of cetyltrimethylammonium cation (CTA⁺) was

Of the above three types of complexes of this reagent (2,3-H₂ND) studied on this occasion, as stated above, the 1:1 complex is highly unstable as well as less sensitive, and is, therefore, not suitable for spectrophotometric measurements for iron determination. The 1:3 neutral complex has already been made use of by us [6] for iron determination.

In what follows are given details of systematic studies carried out on the hitherto unreported 1:3 reddish-orange anionic complex of iron with 2,3-H₂ND with a view to develop a robust extraction spectrophotometric method for the determination of iron in diverse samples.

3.2. Solvent Selection

Various solvents were studied for the extraction of the ion-association system. Mention may be made of a few such as chloroform, methyl ethyl ketone, benzene, 1-butanol, n-butylacetate and ethyl acetate. Ethyl acetate gave the most satisfactory result. Therefore it was used in our extraction studies.

3.3. Optimum Conditions

3.3.1. Effect of pH

The strongly coloured 2,3-dihydroxynaphthalene anionic complex of Fe developed at a pH range of 8 - 10 in aqueous solution is suitable for spectrophotometric measurements. However, for better selectivity the complex was readily extracted into ethyl acetate with cetyltrimethylammonium ion, CTA⁺. The ion pair is stable for more than 24 h and only gentle shaking for 2 min was found to

be sufficient for the quantitative extraction of iron.

The ion-pair was also found to be extracted in this pH range. The effect of pH on the percentage extraction of the complex into ethyl acetate is shown in **Figure 1**. Addition of a few drops of ammonia (sp. gravity 0.91) is sufficient to raise the pH to this level.

3.3.2. Effect of 2,3-Dihydroxynaphthalene Concentrations

The effect of 2,3-dihydroxynaphthalene concentration on the intensity of the colour formed and the subsequent extraction of the complex into ethyl acetate was studied by varying the concentration of the reagent over a wide range. A 10 ml of 6.24×10^{-3} mol·L⁻¹ solution of the reagent was found to be optimum. However, in order to allow for reagent impurity a 10 ml of 3.12×10^{-2} mol·L⁻¹ reagent was used.

3.3.3. Effect of Cetyltrimethylammonium Bromide Concentrations

Similarly, the effect of cetyltrimethylammonium bromide (CTA) on the extraction of the coloured anionic complex into ethyl acetate was studied by varying the CTA concentration over a wide range. A 5 ml of 5.48×10^{-3} mol·L⁻¹ aqueous solution was found to be optimum for best results. However, in order to allow for reagent impurity, a 5 ml of 2.74×10^{-2} mol·L⁻¹ aqueous solution was recommended.

3.3.4. Effect of Electrolyte, Time, Temperature, Volume Ratio and Standing Time

The equilibrium period necessary for complete extraction of $\mathrm{Fe^{3+}}$ -2,3-H₂ND-CTA complex into ethyl acetate was examined and found to be less than 1 min. The colour intensity of the complex is not affected by the addition of electrolytes such as NaCl, KCl, LiCl, NH₄Cl or (NH₄)₂SO₄ upto 2.0 mol·L⁻¹.

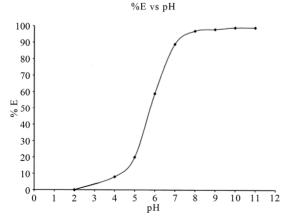


Figure 1. Effect of pH on the extraction of iron (plot of percentage extraction vs. pH). Conditions: [Fe] = $2.0 \text{ mg} \cdot \text{L}^{-1}$; [2,3-H₂ND] = $0.0313 \text{ mol} \cdot \text{L}^{-1}$; [CTA] = $0.0086 \text{ mol} \cdot \text{L}^{-1}$.

The nature of the complex is not affected by variation in temperature from 20°C to 40°C and volume of aqueous phase from 10 to 50 ml. The complex is stable at least for 48 h at room temperature.

3.4. Absorption Spectra

The absorption spectra of the anionic complex in aqueous solution, the ion-association complex and its blank are shown in **Figure 2**. This shows the maximum absorbance of both the systems to be at 455 - 460 nm. The absorption due to the reagent blank at this wave length is negligible *i.e.*, from 0.010 to 0.020.

3.5. Optimum Concentration Range, Molar Absorptivity, Sensitivity and Precision of the Method

Adherence to Beer's law was tested and confirmed for both the systems *i.e.*, aqueous as well as extractive by least square method. The Beer's law was obeyed in the range 0.04 to 5.0 mg·L⁻¹ of iron with 2.3-H₂ND.

The optimum concentration range for the effective Spectrophotometric determination of iron, evaluated by Ringbom's plot [6] was 0.7 to 4 mg·L⁻¹ iron.

The molar absorptivity and Sandell's sensitivity of the complex calculated at the region of least photometric error were $1.2 \times 10^4~L\cdot mol^{-1}\cdot cm^{-1}$ and $0.001~\mu g\cdot cm^{-2}$, respectively. The precision of the method was tested by measuring the absorbance of 10 replicate sample solutions, each containing $1.0~mg\cdot L^{-1}$. The mean absorbance of this concentration was found to be 0.21~with~RSD of $\pm 0.72\%$.

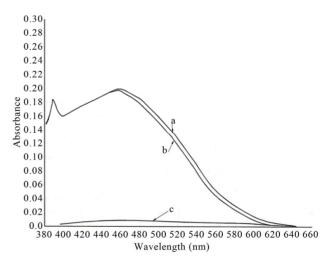


Figure 2. Absorption spectra against reagent blank of (a) ion associate complex, $Q[Fe(OH)(HND)_3]$ extracted into ethyl acetate under the influence of CTA (b) the anionic complex, $[Fe(OH)(HND)_3]^{-1}$ in aqueous solution and (c) reagent blank against ethyl acetate; Conditions: pH 10.0; concentration of [Fe] =1.0 $mg\cdot L^{-1};$ $[2,3\text{-H}_2ND]$ = 0.0313 $mol\cdot L^{-1};$ $[CH_3COONa]$ = 0.367 $mol\cdot L^{-1};$ [CTA] = 0.0086 $mol\cdot L^{-1}.$

The detection and determination limits for Fe were 0.08 and 0.25 $\mu g \cdot m L^{-1}$, respectively. The limit of detection defined as $C_L=3.3~S_B/m$, where S_B and m denote standard deviation of the blank signal and the slop of the calibration plot, respectively. Similarly the limit of determination was defined as $C_L=Y_B+10\times S_B$, where, Y_B denotes the sinal of the blank sample.

The minimum detectable amount for the rock and soil samples was 100 ppm (100 μg Fe per gram of sample) and 0.2 mg·L⁻¹ for water samples.

3.6. Extraction Equilibria and Probable Composition of the Complex

The mechanisim by which Fe^{3+} ion was extracted from an aqueous phase into ethyl acetate by 2,3-dihydroxynaphthalene (2,3- H_2ND) and CTA follows the reaction as given below:

$$Fe(OH)^{2+} + wH_2ND_{(o)} + x(CTA^+Br^-)_{(o)}$$

$$\xrightarrow{Kex(w,x)} \left[(CTA^+)_x \left\{ Fe(OH)(HND)_{(w)} \right\}^{(2-w)} \right] (1)$$

Where H₂ND stands for 2,3-dihydroxynaphthalene and CTA⁺ stands for cetyl-trimethylammonium ion. The equilibrium constant, K of the reaction can be written as,

$$Kex(w,x) = \frac{\left[\left(CTA^{+} \right)_{x} \left\{ Fe(OH) \left(HND \right)_{(w)} \right\}^{(2-w)} \right]_{o} \left[H^{+} \right]^{w} \left[Br^{-} \right]^{x}}{\left[Fe(OH)^{2+} \right] \left[H_{2}ND \right]_{o}^{w} \left[CTA^{+}Br^{-} \right]_{o}^{x}}$$
(2)

or

$$\operatorname{Kex}(w,x) = \frac{D[H^{+}]^{w}[Br^{-}]^{x}}{[H_{2}ND]_{0}^{w}[CTA^{+}Br^{-}]_{0}^{x}}$$
(3)

Where,

$$D = \frac{\left[\left(\text{CTA}^+ \right)_x \left\{ \text{Fe(OH)(HND)}_{(w)} \right\}^{(2-w)} \right]_o}{\left[\text{Fe(OH)}^{2+} \right]}$$

Equation (3) can be re-written as

$$Log Kex(w,x) = log D - w pH - w log[H2ND]o$$

$$-x log[CTA+Br-] + x log[Br-]$$
(4)

Analysing the experimental values of distribution ratio (D) as a function of equilibrium pH and extractant concentrations at constant value of other parameters allows estimation of the number of extractant molecules associated with the extracted metal. The "slope analysis" was made use of in the study of distribution behaviour of Fe³⁺ by plotting the logarithmic value of distribution ratio of Fe³⁺ vs. experimental variables (curve fitting method) [7]. The plot of log D value vs. logarithmic concentration of 2,3-H₂ND in the organic phase at a constant CTA⁺Br⁻ concentration are shown in **Figure 3**. The slope of 3 was obtained. It showed that three 2,3-H₂ND molecules were used in the extraction process. This result indicates, w = 3.

Then the number of CTA cation used to extract the chelate into organic phase was determined. A slope of 1 was obtained for plot of log D vs. logarithmic concentration of CTA⁺Br⁻ in the organic phase at a constant H₂ND_(o) (**Figure 4**). This result indicates that one CTA⁺ ion takes

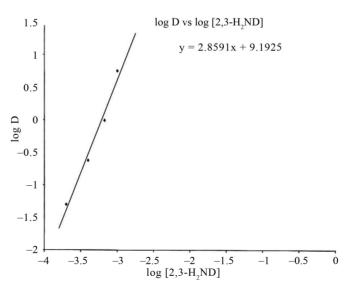


Figure 3. Application of Curve-fitting method for the determination of the stoichiometry of the complex: dependency of distribution ratio of iron on the concentrations of 2,3-dihydroxynaphthalene (H_2ND), (Plot of log D vs. Logarithmic concentration of 2,3-dihydroxynaphthalene). Conditions: [Fe] = 2.0 mg·L⁻¹; [CH₃COONa] = 0.367 mol·L⁻¹; [CTA] = 0.0086 mol·L⁻¹.

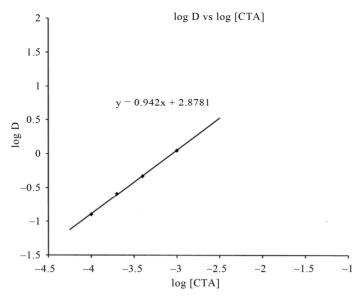


Figure 4. Application of Curve-fitting method for the determination of the stoichiometry of the complex: dependency of distribution ratio of iron on the concentrations of Cetyltrimethylammonium bromide (CTA) (Plot of log D vs. Logarithmic concentration of Cetyltrimethylammonium bromide). Conditions: $[2,3-H_2ND] = 3.12 \times 10^{-2} \text{ mol} \cdot \text{L}^{-1}$, [Fe] = 2.0 mg·L⁻¹; [CH₃COONa] = 0.367 mol·L⁻¹.

part in the extraction system and x is 1 in Equation (1). Thus the stoichiometry of the complex is 1:3:1 (Fe³⁺: 2,3-H₂ND:CTA⁺). **Figure 1** shows that 3 hydrogen atoms (slope of the plot was 3) were released during

complexation. Thus the extracted complex under optimized reaction conditions *i.e.*, pH 8 - 10 is an ion associate Q[Fe(OH)(HND)₃] where Q = CTA^+ . Similar species is however, not unprecedented.

3.7. Tentative Reaction Scheme

CATIONIC

OH

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3.8. Effect of Diverse Ions

An aliquot portion of solution containing 100 μg of iron (Fe³⁺) was transferred into a 125 ml separating funnel, various elements were added individually, and iron was extracted as described in the procedure. At least 10,000 mg·L⁻¹ of Cl⁻, Br⁻, SO₄²⁺, NO₃, Li, Na, K and 5000 mg·L⁻¹ of Ca²⁺, Mg²⁺, Be²⁺, Ba²⁺, Rb⁺, Sr⁺, do not interfere in the present method. Milligram level of Cu, Ni, Co, Ag, Hg, Zn, As, Sb, Bi, Al, Th, La, are tolerated. Titanium, niobium, molybdenum, zirconium and chromium when present up to ten fold in excess to iron do not interfere. However, above 1:5 level vanadium, cerium and manganese interfere. In silicate rocks these elements are present at much below level to iron; hence their interference is not encountered.

3.9. Analytical Applications

The method thus developed was thoroughly applied to a range of silicate rock, mineral, soil, stream sediment, water, drug formulations, and plant ash samples, and results obtained as tabulated in **Tables 1** to **3** have been found to be favourably comparable with those obtained from 1,10-phenanthroline and AAS methods.

Table 1. Effect of diverse ion in the determination of 1 $mg \cdot L^{-1}$ iron.

Ions	Tolerence Limits*	
Na, K, Rb, Sr, Ba, SO ₄ ²⁻ , Cl, NO ₃ ⁻ , PO ₄ ³⁻	10,000	
Ca, Mg, Cu, Zn, Ni, Pd, Co, As, Se	1000	
Al, Ag, Cd, Bi, W, Th, La	500	
Zr, UO ₂ , Sn, Hg	100	
Cr, Nb, Mo, Ti	10	
V, Mn, Ce	5	

*for less than 2% error.

However, in order to make the method completely free from interference, the following procedure for the determination of iron in any type of samples is recommended.

Procedure: An aliquot of sample solution containing not more than 125 µg of iron is taken into a 125 ml separating funnel. To it was added 10 ml of 3.12×10^{-2} mol·L⁻¹ 2,3-H₂ND in ethyl acetate followed by 10 ml of 0.7348 mol L⁻¹ sodium acetate trihydrate. The separating funnel was stoppered and shaken for 2 - 3 minutes. After complete phase separation the aqueous layer was drained out and discarded. To the separating funnel containing ethyl acetate loaded with neutral complexes of iron, titanium, vanadium, aluminum, thorium etc added 10 ml of distilled water containing a few drops (~1 ml) of aqueous ammonia and a pinch of solid sodium acetate (sodium acetate here acts as an electrolyte to maintain ionic strength) and then the separating funnel was shaken for few seconds. The reddish-orange (1:3) anionic complex of iron with 2,3-H₂ND immediately passes into the aqueous layer. The ethyl acetate layer containing neutral complexes of Ti, V, Th and Al, and entrapped anionic complex of Fe(III) was scrubbed two times with 5 ml portion of water containing a few drops of ammonia. The scrubbed solutions were mixed with the aqueous layer. Then the organic layer was discarded. To the aqueous solution containing the reddish-orange anionic chelate of

Table 3. Determination of iron in water samples n = 5.

Sample No.	Fe, mg/L	Fe, mg/L Fe, mg/L	
Sample No.	Proposed Method	1,10-Phenanthroline	GF-AAS
Stream water-1	0.80	0.82	0.75
Stream water-2	1.1	1.2	1.0
Well water-1	1.25	1.30	1.35
Well water-2	1.75	1.70	1.80
Tap water	0.90	0.85	0.92

Table 2. Determination of iron as Fe_2O_3 in silicate rocks, minerals, soils, stream sediments, uranium concentrates, tobacco leaves and cigarettes, n = 5.

Sample No.	$\% \text{ Fe}_2\text{O}_3 \text{ (Total)}$ $\% \text{ Fe}_2\text{O}_3 \text{ (Total)}$		% Fe ₂ O ₃ (Total)	% Fe ₂ O ₃ (Total)
Sample No.	Proposed Method	1,10-Phenanthroline Method	AAS Method	Certified Value
SY-3 (Geostandard*)	6.43	6.43 6.45		6.40
MRG-1 (Geostandard*)	17.16	17.22	17.10	17.00
A-326 (rock)	1.49	1.52	1.48	-
A-327 (rock)	2.57	2.61	2.63	-
S1 (rock)	10.64	10.49	10.60	-
S2 (rock)	14.12	13.97	14.00	-
S3 (rock)	12.98	12.72	12.81	-
S4 (rock)	10.44	10.32	10.38	-
S5 (Sea-bed polymetallic nodule)	21.39	21.41	21.57	21.36
S6 (soil)	5.87	5.90	5.95	-
S7 (soil)	5.26	5.31	5.27	-
S8 (soil)	4.31	4.29	4.36	-
S9 (soil)	3.21	3.24	3.33	-
S10 (stream sediment)	2.17	2.22	2.31	-
S11 (stream sediment)	1.57	1.47	1.59	-
Uranium concentrate (MgU ₂ O ₇)	0.46	0.45	0.44	-
Tobacco leaves**	0.095	0.089	0.093	-
Cigarette**	0.075	0.070	0.080	-

^{*}Certified Reference Material (CRM). **Dry ash basis.

iron(III) was added 10 ml of 3.12×10^{-2} mol·L⁻¹ 2,3-H₂ND in ethyl acetate followed by 5 ml of 2.74×10^{-2} mol·L⁻¹ CTA. This was shaken in a separating funnel for 2 min. Allowed for phase separation and the aqueous layer was discarded. The absorbance of the bright red-dish-orange ion associate of CTA⁺ with the anionic (Fe-2,3-H₂ND) complex in ethyl acetate was measured at 450 nm against a reagent blank. This way interference of manganese, vanadium and cerium is completely removed.

4. Conclusions

The proposed method is simple, rapid and selective over other existing methods as follows:

- 1) Irrespective of its oxidation states, Fe forms complexes with 2,3-H₂ND.
- 2) Concentration of 2,3-H₂ND (10 ml of 3.12×10^{-2} mol·L⁻¹) required is much less as compared with reagents like 8-hydroxyquinoline, acetylacetone and thenoyl trifluoroacetone.
- 3) Various metals showed different extent of extraction with 2,3-H₂ND in ethyl acetate at different pH. These factors permitted the separation of iron(III) from commonly associated elements like, Ti, V, Cr, Nb, Mo, etc.
 - 4) Equilibrium time required is much less *i.e.*, 1 min.
 - 5) The chelate formed is highly stable.
 - 6) The Beer's law range is very wide.
- 7) A single extraction removes move than 99% iron from the aqueous solution.

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